Q-258

SVE BULLETIN

SPECIAL VEHICLE ENGINEERING – BODY BUILDERS ADVISORY SERVICE

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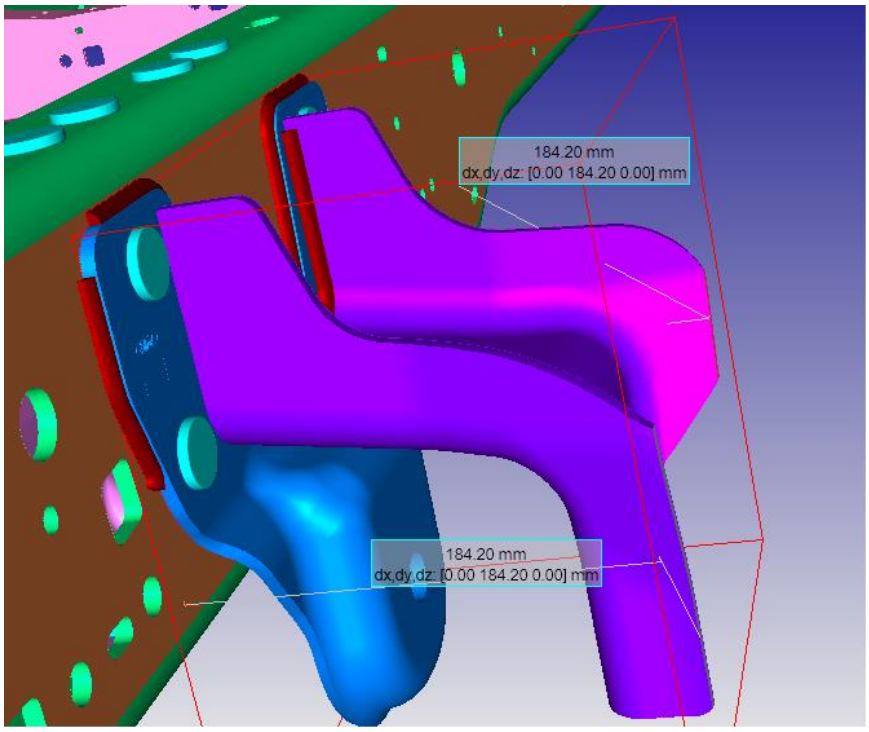
2017 F-Super Duty Frame Tab Modifications

Models Affected: 2017 F-Super Duty F-350 Chassis Cabs

Description: F- Super Duty Vehicles have a flange on the left hand forward spring shackle (hanger), which may cause interference with service body installations. A running change will be implemented mid model year. This bulletin provides guidelines for removing the tab, and to properly treat the frame after cutting.



The tab should be trimmed 184.2 mm from and parallel to the outer surface of the frame rail.

After the flange has been removed, the modifier will need to ensure exposed surface should be treated to prevent corrosion. Protect all body panel drilled or punched holes or cutouts from corrosion with a product containing zinc-phosphate or barium-sulfate as the active ingredient. Zinc coating materials should contain a minimum of 92 percent zinc. Two part epoxy coatings are also effective.